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FABRICATION QUALITY PLAN 12

- SCOPE:** COVERS HAND FABRICATED OPEN CELL SPONGE RUBBER PARTS OR WITH A PRESSURE SENSITIVE ADHESIVE; ENCOMPASSES HAND CUT, FORMED, LAMINATED OR BONDED FORM
- MATERIAL:** SPECIFIC RUBBER COMPOUND ORDERED
- HARDNESS:** PARTICULAR WEIGHT ORDERED, AS MEASURED IN POUNDS PER CUBIC FOOT (PCF)
- DIMENSIONS:** TOLERANCES AS BELOW UNLESS OTHERWISE SPECIFIED
1. **THICKNESS:**
 - A) LESS THAN OR EQUAL TO ½" +/- .010"
 - B) GREATER THAN ½" +/- .093"
 2. **WIDTH & LENGTH:**

| ABOVE | INCLUDING | |
|-------|-----------|-----------|
| 0.00" | 3.00" | +/- .125" |
| 3.00" | 6.00" | +/- .250" |
| 6.00" | | +/- .500" |
 3. **ANGLES:** +/-5 degrees
- BONDS & LAMINATIONS:** FREE FROM VOIDS OR SEPARATIONS DUE TO INCOMPLETE VULCANIZATION OR LAMINATION
- CUTS:** FREE FROM LARGE TEARS OR BURRS CAUSED BY CARELESSNESS OR POOR WORKMANSHIP DURING FABRICATION
- ADHESIVE:** WILL TEAR CELLS OR ADHESIVE IF SEPARATION IS ATTEMPTED